



AMBERJET® UP6040

Semi-Conductor Grade Final Polishing Mixed Bed Resin

PRODUCT DATA SHEET

AMBERJET UP6040 is a semi-conductor grade ion exchange resin mixed bed which is specifically designed and manufactured for final polishing service in the highest purity water treatment applications. This pre-mixed resin product is composed of an equivalent mixture of high capacity, fully regenerated strong acid and strong base gel type ion exchange resins. The resin mixture exhibits no clumping. The particle size of the component resins is specially designed to reduce the natural tendency of cation and anion resins to separate when handled in a water slurry. This ensures perfect mixed bed equilibrium performance, since the resins will remain intimately mixed in the final polishing vessels. The uniform particle size of the resins maximizes the kinetic performance of the mixed bed allowing the use of high service flow rates to

achieve the ultimate balance of pressure drop and purity. All these characteristics are essential to produce water of the highest achievable purity with a minimum volume of rinse water.

AMBERJET UP6040 is specifically designed for use in non-regenerable final polishing mixed beds in ultra-pure water systems in the semiconductor industry and similar demanding applications. The leakage of all ionic species, silica, TOC, and sub-micron particles have all been driven to a new low level with Amberjet UP6040. Free of the limitations imposed by regenerable systems, the characteristics of this new semi-conductor grade mixed bed resin concentrate on optimum properties during service. Amberjet UP6040 is not recommended for use in regenerable mixed bed applications.

BASIC RESIN PROPERTIES

In non-regenerable final polishing applications, UPW performance is much more significant than basic resin properties. It is still important to know that the resins used in the application are of the highest capacity and total quality. The typical properties of the resins used in Amberjet

UP6040 are shown below. These values are listed to show that both the cation and anion resins used to make Amberjet UP6040 meet stringent standards for high capacity, uniform particle size ion exchange resins.

	<i>Cation H⁺</i>	<i>Anion OH⁻</i>
Moisture holding capacity, % _____	44.0 - 51.0	54.0 - 60.0
Total exchange capacity, eq/L _____	≥ 2.00	≥ 1.10
Uniformity coefficient _____	≤ 1.20	≤ 1.20
H form % of sites _____	≥ 99	-
OH form % of sites _____	-	≥ 95.0
Cl form, % of sites _____	-	≤ 0.5
CO ₃ form % of sites _____	-	≤ 5.0
SO ₄ form % of sites _____	-	≤ 0.1

SUGGESTED OPERATING CONDITIONS FOR BEST RESULTS

(Product may be operated successfully outside these conditions, but results may not be optimum)

Feed water temperature _____	15 to 25°C (60 to 77° F)
Minimum bed depth _____	900 mm (3 feet)
Service flow rate _____	30 to 50 BV*/h
Recommended <i>influent</i> water quality	
Inlet Resistivity _____	> 17 MΩ·cm
Inlet Silica _____	< 2 ppb
Inlet Total Organic Carbon _____	< 15 ppb

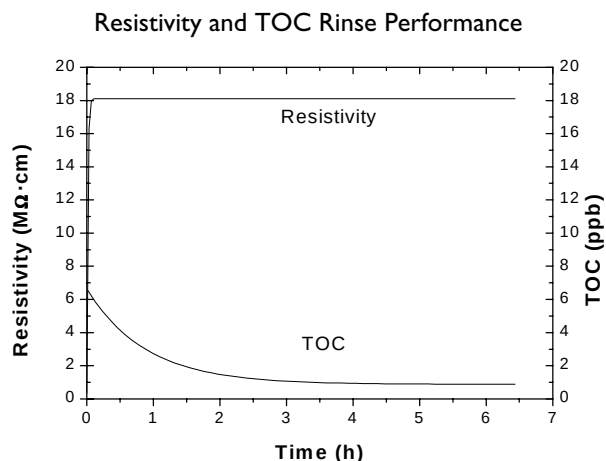
* 1 BV (Bed Volume) = 1 m³ solution per m³ resin (1BV/h = 0.125 gpm/ft³)

QUALITY ASSURANCE

Amberjet UP6040 is tested by Rohm and Haas for resistivity, TOC, and kinetic performance. This insures that all batches of Amberjet UP6040 will meet stringent UPW performance requirements on these most critical parameters.

Rohm and Haas will fully support the quality and performance of Amberjet UP6040 in UPW applications in order to assure full customer satisfaction that the delivered product is of the highest quality.

Typical TOC and resistivity curves based on our quality control procedure for Amberjet UP6040 are shown below.



All our products are produced in ISO 9002 certified manufacturing facilities.

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Ion exchange resins and polymeric adsorbents, as produced, contain by-products resulting from the manufacturing process. The user must determine the extent to which organic by-products must be removed for any particular use and establish techniques to assure that the appropriate level of purity is achieved for that use. The user must ensure compliance with all prudent safety standards and regulatory requirements governing the application. Except where specifically otherwise stated, Rohm and Haas Company does not recommend its ion exchange resins or polymeric adsorbents, as supplied, as being suitable or appropriately pure for any particular use. Consult your Rohm and Haas technical representative for further information. Acidic and basic regenerant solutions are corrosive and should be handled in a manner that will prevent eye and skin contact. Nitric acid and other strong oxidising agents can cause explosive type reactions when mixed with Ion Exchange resins. Proper design of process equipment to prevent rapid buildup of pressure is necessary if use of an oxidising agent such as nitric acid is contemplated. Before using strong oxidising agents in contact with Ion Exchange Resins, consult sources knowledgeable in the handling of these materials.

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